

Date: Monday, 30/06/2008 9:20:11 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: GASKET		
Job Number	: 40131			Part Number	: D36351		
Estimate Number	: 12975			Drawing Number	: D3635 REV.A		
P.O. Number	:			Project Number	: N/A		
This Issue	: 30/06/2008	S.O. No.	:	Drawing Revision	: A		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: SMALL /MED FAB	Due Date	: 07/07/2008 Qty: 10 Um: Each		
Previous Run	: 34319						
Written By							
Checked & Approved By							
Comment	: Est Rev:A New Issue 07-07-24 ec			Verified By:JLM			

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D3195	60 Durometer Neoprene Rubber 1/8" thick
<b>Comment:</b> Qty.: 0.0263 sf(s)/Unit Total : 0.2625 sf(s) D3195 60 durometer 0.125" thick sheet Batch: 10S113 FB 8-7-2		
2.0	WATER JET	FLOW WATER JET
<b>Comment:</b> FLOW WATER JET 1-Cut as per Dwg D3635 Dwg Rev: A FB 8-7-2 Prog Rev: A		
2-Deburr if necessary		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
<b>Comment:</b> INSPECT PARTS AS THEY COME OFF MACHINE HB 8-7-2		
4.0	QC8	SECOND CHECK
<b>Comment:</b> SECOND CHECK S0610707 +18		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
<b>Comment:</b> PACKAGING RESOURCE #1 Identify with P/N and B/N using a permanent fine point marker, then Stock Location: 115 FB 8-7-2 SO		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 30/06/2008 9:20:12 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 40131

Part Number: D36351

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/07/03 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

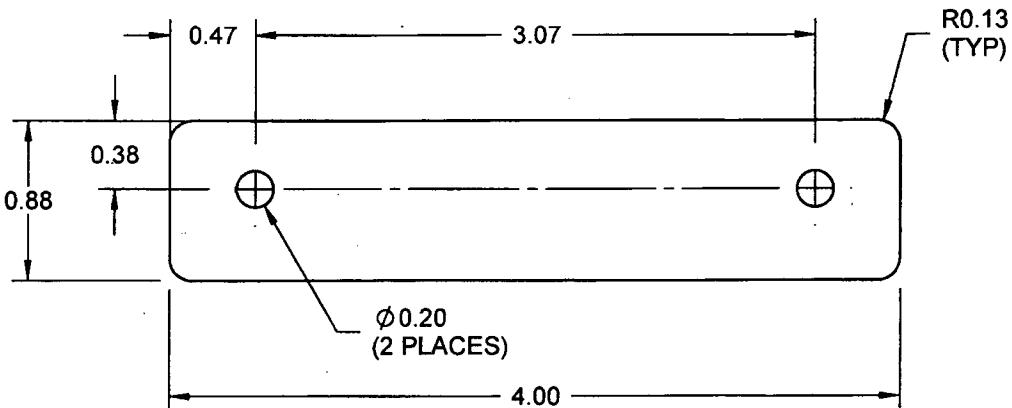
NOTE: Date & initial all entries

**DART**

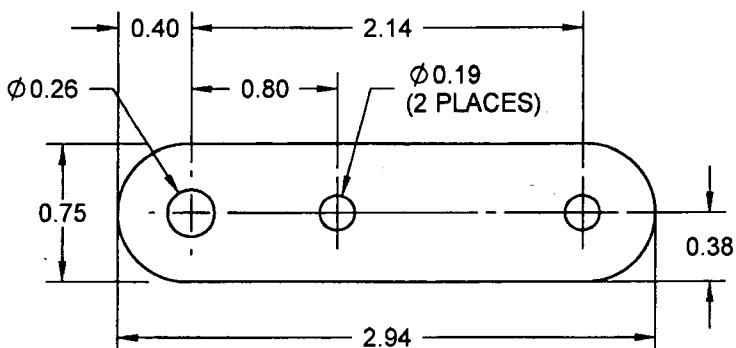
DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>PH</i>	APPROVED <i>CH</i>	DRAWING NO. D3635
DATE 07.06.01	TITLE GASKET	REV. A SHEET 1 OF 1 SCALE 1:1
REV A	DATE 07.06.01	DESCRIPTION NEW ISSUE

RELEASED

07.07.01

**D3635-1 GASKET**

1) MATERIAL: BLACK 60 DUROMETER NEOPRENE SHEET (0.125 THICK, REF)  
(REF. DART SPEC. M-NEO60-S.125)

*WTO 40131***D3635-3 GASKET**

2) MATERIAL: BLACK 60 DUROMETER NEOPRENE SHEET (0.063 THICK, REF)  
(REF. DART SPEC. M-NEO60-S.063)

**D3635-1/-3 GENERAL NOTES:**

- 3) FINISH: NONE
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	40131
Description: GASKET	Part Number:	D3635-1
Inspection Dwg: D3635-1 Rev: A		Page 1 of 1

# FIRST ARTICLE INSPECTION CHECKLIST

X First Article      Prototype

Measured by:	HB	Audited by:	S	Prototype Approval:	N
Date:	8-7-02	Date:	08/07/02	Date:	7

<b>Rev</b>	<b>Date</b>	<b>Change</b>	<b>Revised by</b>	<b>Approved</b>
A		New Issue	KJ/JLM	